GENERAL DYNAMICS Mission Systems

# **Milling Capabilities**



Satellite Components
Inertial Navigation Components

**Optical Benches** 

Infrared Seekers

Nuclear Reactors

Strategic and Tactical Weapons

General Dynamics provides milling capabilities to produce precise, light-weight structures from highperformance materials including Beryllium and its alloys, Titanium, Aluminum, Quartz, machineable glass, Inconel, Magnesium and other exotic and conventional materials. With more than 50 years of expertise and state-of-the-art turning equipment, we are able to achieve virtually unmatched tolerances.

General Dynamics Mission Systems designs and manufactures a full portfolio of high-performance electro-optical/infrared (EO/IR) systems and components that provide our customers the clarity, accuracy and reliability to successfully complete their mission.

# **Milling Capabilities**

#### Lightweighting

- 2-piece, lightweighted, brazed, closed-back beryllium mirror substrate (18" x 22") for use on a remote sensing satellite
- One meter class diameter, light-weighted mirror substrates used on both land-based and space telescopes
- Lightweighted E-20 beryllium alloy electronics chassis for use on a commercial communication satellite

# **Thin Walls**

- 3' x 4' lightweighted beryllium panels for satellite optical bench with wall thickness of .080"
- 18" x 22" lightweighted beryllium scan mirror with wall thickness of .025"
- Aluminum-beryllium large satellite heatsinks for heat dissipation with wall thickness of .025"

### Machine "HOGOUT"

- 77 lb. beryllium billet machined to 8% of original weight maintaining intricately detailed features
- 762 lb. beryllium billet machined to 9% of original weight with a honeycomb geometric thin-walled isogrid
- Aluminum removal rate of 1/2" deep by 1/4" wide at 160 inches per minute turning 7,800 RPM with a single flute, 1" diameter inserted cutter



## **GENERAL DYNAMICS**

**Mission Systems** 

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